GOVERNMENT NOTICES • GOEWERMENTSKENNISGEWINGS

DEPARTMENT OF EMPLOYMENT AND LABOUR

NO. R. 217

LABOUR RELATIONS ACT, 1995

NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA: EXTENSION TO NON-PARTIES OF THE FOOTWEAR SECTOR AMENDING COLLECTIVE AGREEMENT

I, THEMBELANI WALTERMADE NXESI, Minister of Employment and Labour, hereby in terms of section 32(2) of the Labour Relations Act, 1995, declare that the Collective Agreement which appears in the Schedule hereto, which was concluded in the National Bargaining Council of the Leather Industry of South Africa, and is binding in terms of section 31 of the Labour Relations Act, 1995, on the parties which concluded the Agreement, shall be binding on the other employers and employees in that Industry with effect from the second Monday after the date of publication of this notice and for the period ending 30 June 2021.

fitte MR. TW NXESI, MP

MINISTER OF EMPLOYMENT AND LABOUR DATE: $\frac{12}{03}$ $\frac{202}{}$ 18 March 2021

UMNYANGO WEZEMISEBENZI NEZABASEBENZI

UMTHETHO WOBUDLELWANO KWEZABASEBENZI KA 1995

UMKHANDLU KAZWELONKE WOKUXOXISANA PHAKATHI KWABAQASHI NABASEBENZI BEMBONI YEZIKHUMBA: UKWELULWA KWESIVUMELWANO SABAQASHI NABASEBENZI BESIGABA SEZICATHULO ESICHIBIYELAYO, SELULELWA KULABO ABANGEYONA INGXENYE YESIVUMELWANO

Mina, THEMBELANI WALTERMADE NXESI, onguNgqongqoshe Wezemisebenzi NezabaSebenzi, ngokwesigaba-32(2) soMthetho Wobudlelwano KwezabaSebenzi ka-1995, ngazisa ukuthi isiVumelwano sabaqashi nabasebenzi esitholakala kwiSheduli yesiNgisi exhunywe lapha, esenziwa kuMkhandlu KaZwelonke Wokuxoxisana phakathi kwabaQashi Nabasebenzi Embonini Yezikhumba, futhi ngokwesigaba 31 soMthetho Wobudlelwano kwezabaSebenzi, ka 1995 esibopha labo abasenzayo, sizobopha bonke abanye abaqashi nabasebenzi kuleyoMboni, kusukela ngoMsombuluko wesibili emva kosuku lokushicilelwa kwalesiSaziso kuze kube isikhathi esiphela mhlaka 30 kuNhlangulana 2021.

MNUMZANE TW NXESI, MP

MNUMZANE TW-NXESI, MP UNGQONGQOSHE WEZEMISEBENZI NEZABASEBENZI USUKU: 12/03/202/

SCHEDULE

NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA

FOOTWEAR SECTOR COLLECTIVE AGREEMENT

In accordance with the provisions of the Labour Relations Act No 66 of 1995, made and entered into by and between the:

Southern African Footwear & Leather Industries Association (SAFLIA) (hereinafter referred to as the "employer" or the "employer organisation" of the one part, and the

National Union of Leather & Allied Workers' Union (N.U.L.A.W)

and

Southern African Clothing & Textile Workers' Union

(hereinafter referred to as the "employees" or the "trade unions") of the other part, being parties to the National Bargaining Council of the Leather Industry of South Africa, to amend the agreement published under Government Notice No R.906 of 16 September 2005, R.849 of 25 August 2006, R.63 of 2 February 2007, R.512 of 22 June 2007, R.1070 of 16 November 2007, R.1175 of 7 November 2008, R.479 of 8 May 2009, R.1152 of 11 December 2009, R.1188 of 17 December 2010, R.522 of 24 June 2011, R.864 of 14 October 2011, R.411 of 1 June 2012 R. 888 of 2 November 2012, R.326 of 3 May 2013, R.769 of 18 October 2013 R.376 of 23 May 2014, R.816 of 17 October 2014, R.456 of 5 June 2015, R.1024 of 30 October 2015, R.763 of 24 June 2016, R.1348 of 28 October 2016, 759 of 29 September 2017 R.1257 of 16 November 2018 and R.1382 of 25 October 2019.

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1. CLAUSE 1: SCOPE OF APPLICATION

- The terms of this Agreement shall be observed in the Footwear Section of the Leather Industry: -
 - (a) by all employers who are members of the employers' organisation and by all employees who are members of the trade unions and who are engaged or employed in the said section of the *Industry*;
 - (b) in the Republic of South Africa.
- Notwithstanding the provisions of subclause (1), the terms of this Agreement shall;
 - (a) apply only to all employees for whom wages are prescribed in the Annexures to this Agreement;
 - (b) not apply to employers and employees in Informal sector establishments, save in respect of clause 4.
- (3) The terms of this agreement will not apply to non-parties in respect of clauses 1 (1)(a), and 2 (1)

2. CLAUSE 2: DATE AND PERIOD OF OPERATION

- This Agreement shall come into operation for the parties on 1 July
 2020 and remain in force for the period ending 30 June 2021.
- (2) This agreement shall come into operation for non-parties on such date as the Minister of Employment and Labour extends the agreement to them and remain in force for the period ending 30 June 2021.

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3. CLAUSE 9:

Insert new subclause 9.3

Subclause 9.3: Rate of pay for Severance Pay

Regardless of the date on which Annexure D1 takes effect, the severance pay for employees dismissed for reasons of the employer's operational requirements before 31 December 2020 shall be calculated on the wage rates as prescribed in Annexure D1.

4. CLAUSE 8. REMUNERATION

ANNEXURE D1

Insert new Annexure D1:

Annexure D1 shall replace Annexure D with effect from 1 January 2021.

AS -

ANNEXURE D1 SHALL COME INTO OPERATION FROM 01 JANUARY 2021

WAGES: GENERAL

		Column A Per week	Column B Per week
Ą	Watchman	1684,44	1852,8
в	Storeman and or warehouseman, despatch clerk	1730,05	1903,00
C	Boiler attendant	1684,44	1852,8
D	Motor vehicle driver driving a vehicle authorized to carry or haul a payload of-		
(i)	under 2722 kg	1707,22	1877,9
(ii)	2722 kg	1730,05	1903,0
(iii)	over 2722 kg but not exceeding 4546 kg	1841,50	2025,6
(iv)	over 4546 kg but not exceeding 6350 kg	2186,72	2405,3
Ξ	Minors employed in occupations for which rates have not been prescribed in this Agreement:		
	First six months		1188,8
	Second six months		1328,0
	Thereafter	1684,44	1852,8
F (i)	Cardboard box-making operations: Guillotine and/or rotary cutting machine and/or scoring machine operated by-		
(.)	(a) power	2498.67	2748.5
	(b) hand		2215.7
(ii)	Cardboard box-makers		1852.8
	Making cardboard boxes, according to experience:		
()	First six months.	1197,67	1317,4
	Second six months	1207.29	1328,0
	Thereafter		1852,8
G	Employees employed on hand typesetting and printing labels on a printing machine	2261,49	2487,6
н	Employees employed on welt-making:	2007-3-3	
	Splitting, skiving, cutting, grooving and bevelling		1852,8
(ii)	All other operators	1684,44	1852,8
I	Packers	1684,44	1852,8
J	Employees employed on currying	1949,20	2144,1
к	Employees employed on spraying of leather	. 2257,09	2482,8
L	Employees employed on knife-making		
	Welding and/or brazing and/or silver soldering		2990,3
	Finishing of joints after welding		1944,6
	Tack and/or spot welding	1684,44	1852,8
(iv)	Bending to templet and/or patterns, hand punching of size onto knife, marking and		
	cutting of bracing steel, oxidising of finished articles and grinding	1684,44	1852,8
	For the purpose of par. L, welding means continuous drawing of weld on seams or but excludes tack and/or spot welding)		
	yees employed in this section shall be taken into account when applying the provisions		
	for subclause "P" Ratios		

CLAUSE 1. WAGES: FOOTWEAR NOT ELSEWHERE SPECIFIED

		Column A Per week	Column E Per week
	(A) PATTERN DEPARTMENT		
:>			
i)	Qualified employees employed as pattern cutters and or CAD-CAM operators producing original	2829.99	2112
	standards and handgrading to restrictions, and/or shoe draughtsman	2029,99	3112,9
ii)	(a) employed on hand grading and not producing original standards	2391,66	2630.8
.,		2391,66	2630.
	(c) employed on making original lining patterns from upper patterns, where no last		
	copies or original standards are produced	2391,66	2630,
	(d) CAD-CAM operator not producing original standard	2391.66	2630.
	(-/		2000,
iii)	Qualified employees on any operation not specified in (i) and (ii) hereof	1892,92	2082,3
	(B) CLICKING DEPARTMENT		
Qua	alified employees on		
	Clicking and cutting uppers by hand or machine:		
	(a) Vegetable or chrome split, vegetable or semi-chrome kip, suede chrome kip and		
	vegetable tanned sheepskins and goatskins.	2804,27	3084,
	White full chrome kip for the production of whole-cuts, blunchers and veldskoens		
	only, but excluding miners' and miners' type footwear (all South African (tannage)	2804,27	3084,
	Children's work, any material, all sizes up to and including size 1 1/2, and all leather		
	slippers (men's, women's and children's)	2804,27	3084,
	(b) Any other materials	2804,27	3084.
	(c) Cutting by CAD-CAM technology :		
	employed on nesting operation	2804.27	3084.
	employed on cutting (excluding nesting)	1731.92	1905.
	(d) Upper leather sorter grading and/or sorting for quality for issue to clickers		3112.
	(e) Examining of cut leather components for quality.		3112.
	Lining, sock and fitting cutting and/or small trimmings and/or cut-outs died out by clicking	manager and	
	press, revolution press, eccentric press or mallet	1949,20	2144.
	Note: A trimming is a decoration which is not an essential part of the shoe upper. In the		
	event of any disputes as to what comprises a small trimming', the Council's decision shall,		
	after investigation, be final.		
	Cutting from offal of inside tongues and narrow backstraps from children's, youth's and		
	maids' stitchdowns or Oxford and Derby patterns	1949,20	2144,
	All other tongue and backstrap cutting shall be paid for at the rate applicable to clicking of		
	the materials in terms of paragraph (i) hereof		
	Strap cutting to length from continuous rolls or hanks of pre-prepared material	1949,20	2144,
iii)	Cut-outs died out by a Western type cut-out machine and automatic multipunch/slashing		
	machine/gang strap punching	1730.05	1903.0
	Giving out patterns		2082.
	Operating splitting machine		2082.
	Size stamping and/or painting		1852.
	Applying acme backing		1852.
	. hb/)? cours securit	1004,44	1052,



		Column A Per week	Column Per wee
	(C) CLOSING DEPARTMENT	I CI WCCK	T CT WCC
	fied employees on:		
)	Puritan machining	2074,29	2281.
i)	Stitching aprons on uppers on out-sole stitching machines	2074,29	2281,
i)	Pilot machining	1961,91	2158,
1)	Strobel machining	1961,91	2158,
)	Other machining:		
	(a) All closing operations on vegetable and chrome split, vegetable and semi-chrome kip,		
	suede and chrome kip lining machining	1694,76	1864
	White full chrome kip for the production only of the whole-cuts, bluchers and veldschoens, but		
	excluding miners' and miners' type footwear (all in South African tannage)	1694,76	1864
	(b) Oppositions on localities allocations of the table		
	(b) Operations on leathers other than those specified in (a): Name in a		1.000
	Vamping.	1779,38	1957
	Flat binding by machine	1779,38	1957
	Machining additional rows of stitching on the vamp, parallel to the vamp stitching	1779,38	1957
	Golosh machining (whole goloshes)	1779,38	1957
	Fancy shoes on the held-together system, machined through (all classes)	1779,38	1957
	Fancy machining on the held-together system, including collars, cut-outs, overlays		
	and fancy pattern stitching without markers)	1779,38	1957
	Running round on any operation on post-trimming machine, excluding Oxford and Derby		
	pattern Derby-sides	1779,38	1957
	Vamping shoes with quarters over vamps	1779,38	1957
	Conveyor belt console operator feeding individual operators	1779,38	1957
	(c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality	1779,38	1957
	(d) Computerised stitching machine operator	1731,92	1905
	(e) All operations on children's work up to size 11/2	1694,76	1864
	All leather slippers (men's, women's and children's)	1694,76	1864
	All operations on box hide and willow hide (excluding goloshing, fancy work and miners'		
	and/or miners' type)	1694,76	1864
	Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by		
	machine	1779,38	1957
)	Bagging	1694 44	1852
	Turning of binding	1684.44	1852
	Button fastening	1004,44	1852
	Buttonholding	1694.44	1852
	Lacing	1694.44	1852
	Handpunching	1694,44	1852
	Portuguese seaming	1694,44	1852
	Staying and taping	1004,44	1852.
	Seam rubbing	1694,44	
	Seam hammering	1004,44	1852,
	Sewing on hows and buckles by band or machine	1684,44	1852,
	Sewing on bows and buckles by hand or machine	1684,44	1852,
	Silk screen printing		1852,
	Table-hands Loading other closing conveyors, but excluding a conveyor belt console operator (feeding	1684,44	1852,
	individual operators)		
	individual operators)	1684,44	1852

	Per week	Column I Per week
(D) ROUGH STUFF DEPARTMENT		
Class I Operations		
Qualified employees:		
On cutting sole from leather	2693,67	2963.0
On sorting, examining and fitting up ungraded and unstamped stock	2693.67	2963.0
On sorting and examining graded and stamped stock	2693,67	2963,0
On cutting insoles, stiffeners, throughs, runners and puffs from leather other than splits and cutting		
sole from material other than leather.	2369 77	2606.
On reducing shaped rubber soles on the press		2606.
[Ratio: See subclause (P)]		
Class II Operations		
Qualified employees on:		
Channelling:		
Welted insoles	1949,20	2144.
Other work	. 1949.20	2144,
Press cutting operations, other than those in Class I		2204.
Assembling from stock, whether or not sorted or graded		2082.
Attaching ribs to welted insoles		2082.
Flap splitting		2082.
Gemming and taping		2082.
		2082.
Heel breasting		1.002.000
Heel building		2082.
Heel compressing		2082,
Slugging		2082,
Sole and Insole rounding		2082,
Sole groving, sole roughening and reducing on automatic machine		2082,
Tip filling		2002,
[Ratio: See subclause (P)]		2002,
		2002,
[Ratio: See subclause (P)] Class III Operations Qualified employees on:		
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening	. 1684,44	1852.
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening Edge covering	. 1684,44 . 1684,44	1852, 1852,
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening Edge covering Edge reducing	. 1684,44 . 1684,44 . 1684,44	1852, 1852, 1852,
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment	. 1684,44 . 1684,44 . 1684,44 . 1684,44	1852, 1852, 1852, 1852,
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing	. 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44	1852, 1852, 1852, 1852, 1852,
[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering	. 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44	1852, 1852, 1852, 1852, 1852, 1852,
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[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening. Edge covering. Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing. Insole feathering. Insole groving. Insole slotting. Lift and/or rand tacking.	. 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44 . 1684,44	1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852,
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[Ratio: See subclause (P)] Class III Operations Qualified employees on: Channel opening	. 1684,44 . 1684,44	1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852, 1852,
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	Per week	Column B Per week
(E) MAKING DEPARTMENT		
Class I Operations		
Qualified employees on:		
i) Pulling over, Consol lasting and/or Littleway lasting		
(a) Welted work, other than staple welted work	2693,67	2963.0
(d) Riveted and/or riveted and stitched work, excluding miners' and miners' type and army boots	2369,77	2606,7
(e) Combined pulling over and forepart lasting		2963.0
(f) All other grades	2693,67	2963,0
ii) Bed lasting (toes only):		
(a) Welted work, other than staple welted work	2693,67	2963.0
(b) Other Work		2963,0
iii) Lasting of seats and sides by machine		
(a) Welted work, other than staple welted work	2148.54	2363,3
(b) Other work		2363,3
Note: If a lasting machine operator is required to last boots or toes through (i.e. seats and or sides and		2000,0
oes), he shall be paid at the highest rate and no differential rates may be applied. If a pullover and/or		
Consol lasting machine operator is required on any one day to work on pulling over and lasting toes,		
seats and/or sides, he shall be paid at the highest rate and no differential rate shall be applied.		
ears and/or sides, he shall be paid at the highest rate and no dimerential rate shall be applied.		
iv) Complete sole attaching by staple machine	1931.39	2124.5
Staple welt attaching		2124,5
v) Welt sewing	2693,67	2963,0
vi) Rough rounding:		
(a) Welted work, other than staple welted work	2602 67	2963.0
(b) Stitchdowns		2963,0
(c) Other work		2963,0
vii) Sole sewing by any machine		2963.0
	2093,67	2903,0
viii) Sole stitching:		
(a) Welted work, other than staple welted work.	. 2693,67	2963,0
(b) Stitching outer soles to runners on Indian sandals on a No.6 harness stitching machine and		
stitching runners or throughs to uppers of the moccasin type of footwear		2606,7
(c) Other work	2693,67	2963,0
ix)(a) Stitchdown staple lasting	1931,39	2124,5
(b) Stitchdown thread lasting	1931,39	2124,5
(c) Stitchdown toe forming	1931,39	2124,5
(d) Wiping platform covers by machine	1931,39	2124,5
(e) Lasting operations on a Kamborian machine	. 1931,39	2124,5
(f) String-lasting by hand	. 1931,39	2124,5
x) Pounding:		
(a) Welted work, other than stapeled welted work	2259.19	2485,1
(b) Miners' and miners' type and army type boots (Army type boots means the heavy type of boot		
involving the same strenuous pounding as contract army boots	. 2475,95	2723,5
(c) Other work	. 2259,19	2485,1
Note: No employee under the age of 18 may be employed on pounding		
xi) Examining	2693,67	2963,0

		Column A Per week	Column Per wee
	Class II Operations		
	ied employees on:	0004.05	0007
)	eele peeldering en opper mar pre monee enteneegen	2061,05	2267,
i)	Positioning of pre-trimmed soles prior to and/or with stuck-on Press	2004,22	2204,
ii)	Stuck-on process work:	1000.00	0000
	Sole positioning on upper and press, operating in one operation		2082
	Sole positioning on upper at forepart and seat before pressing		2082
	Press operating with the sole previously positioned (See Class III for tracking at seat only)	1892,92	2082
	Stitching soles together by machine, other than the rapid stitcher, prior to being attached		
	to footwear, but excluding miners' and miners' type footwear		2082
	Stitchdown assembling and pulling over stitchdown work	1892,92	2082
	Cutting off excess upper, insole and through material on stitchdown footwear prior to sole	and the second second	distant and
	attaching and/or rough rounding	1892,92	2082
	Hobnailing by hand or machine	1892,92	2082
	Putting on toe plates and heel tips by hand or machine	1892,92	2082
		1892,92	2082
	Football boot studding and barring	1892,92	2082
		1892,92	2082
		1892,92	2082
	Jointing (clearing linings and tacking uppers down over joints)	1892,92	2082
	Loose nailing or pegging foreparts and waists	1892,92	2082
		1892,92	2082
		1892,92	2082
	Screwing	1892,92	2082
	Sole attaching machine-sewn, riveted and/or riveted and stitched work	1892,92	2082
	Sole adhesive heat activating by machine	1892,92	2082
		1892,92	2082
	outfolier contening and taoking	1892,92	2083
	String nailing		2083
		1892.92	208
	Upper roughening		2082
	Waist reducing after being sewn	1892.92	2082
	Wooden heel fitting	1892 92	2082
		1892.92	2082
	Welt wheeling		208
		1892.92	2082
	Slugging and gang slugging		2082
		1032,32	2004
	Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,	1892.92	2082
	by hand or machine		2082
	Buck part and maior pro moulding.	1892,92	
	Back part moulding	1892,92	208
)	Vulcanising process:	1892,92	2082
	Vulcanising soles to lasted uppers		2082
	none weinig by meetine in the internet in the	. 1892,92	2082
	Moulding of sole units	1892,92	2082

	Column A Per week	Column Per wee
Class III Operations		
alified employees on:		
Beating	1684 44	1852.
Application by machine of hardening resins to puffs.		1852.
Bottom filling		1852.
Channel closing and edge raising.		1852.
Feeding nails to heeling machines.		1852.
Hand levelling of stitchdowns		1852
Heel covering		1852.
Inserting stiffeners and puffs		1852
Louis heel flap clamping, Louis heel slicking		1852
Louis heel flap trimming by machine		1852.
Reverse seat moulding for stitchdowns		1852
Seat nailing and/or pegging		1852
Seat rounding		1852
Shank attaching		1852
Sole tacking at seat for stuck-on process		1852
Solutioning, damping and pasting		1852
Sorting hobs		1852
Sole laying welted work and/or rubber soles		1852
Sole tacking or sole fitting throughs and runners		1852
Tack pulling		1852
Tacking bottom stock to last	. 1684,44	1852
Tacking over backs before pulling over on closed back shoes, task being placed not further than 25mm from		
E. P. METERS		
Tacking over backs		
	. 1684,44 . 1684,44 . 1684,44	1852 1852 1852 1852 1852 1852
backs Tacking over sandal backs where no stiffener is inserted	. 1684,44 . 1684,44 . 1684,44 . 1684,44	1852 1852 1852 1852

		Column A Per week	Column E Per week
		I CI WCCK	1 ci week
	HAND-LASTING OPERATIONS		
	fied employees on:		
i)	Pulling over by hand and/or hand-lasting miners' or miners' type footwear	2391,66	2630,8
	Note: There shall be no quantum or supplementary wage allowed for the hand-lasting of miners'		
	and miners' type footwear.		
ii)	Other pulling over by hand and/or hand-lasting, including forced lasting of moccasins	1892,92	2082,2
	Hand-lasting seats of stitchdowns	1892,92	2082,2
	Hand-lasting in the manufacture of clogs	1892,92	2082,2
	Bench work such as riveting, putting on soles and/or heels by hand, including rubber quartertip	1892,92	2082,2
	(F) FINISHING DEPARTMENT		
Juali	fied employees on:		
iii)	Edge trimming: (a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and		
	(a) Rivered and/or rivered and stitched work, but excluding miners and miners type and army boots	2260 77	2606.7
	Rubber and rubber composition soles.		2606,7
	Children's footwear, all sizes up to and including size 12		2606,7
	All slippers (men's, women's and children's)		2606.7
	Stitchdown footwear produced from box hide and willow hide		2606,7
		2693,67	
	(b) All other work	2693,67	2963,0
iv)	Edge setting:		
	(a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and army		
	boots		2124,5
	Through runners	1931,39	2124,5
	Waist and/or top pieces	1931,39	2124,5
	Children's footwear, all sizes up to and including size 12	1931,39	2124,5
	All slippers (men's, women's and children's)	1931,39	2124,5
	Stitchdown footwear produced from box hide and willow hide	1931,39	2124,5
	(b) Automatic edge-setting machine, all grades	1931,39	2124,5
	(c) All other work		2606,7
v)	Heel trimming	1931,39	2124,5
vi)	Examining	2693,67	2963,0

	Column A Per week	Column B Per week
Class II Operations	TOWCOR	1 CI WCCK
alified employees on:		
Bitting by hand or machine		2082,2
Bottom scouring.		2082,2
Heel scouring		2082,2
Heel spraying		2082,2
Ploughing out		2082,2
Complete finishing by hand		2082,2
Top piece trimming.		2082,2
Bunk wheeling		2082,2
Louis flap ironing	1892,92	2082,2
Rubbing down of edges and bottoms and repairing of defects in edges, heels, waists, corners of		
bottoms and feather of edge	1892,92	2082,2
Seat wheeling	1892,92	2082,2
Top ironing, i.e. Marking edge of forepart or waist of sole by machine or by hand tool, whether before		
or after bottoms are faked and polished	1892,92	2082,2
Welt wheeling		2082,2
Decorative feather stitching by hand after the sole is permanently attached to the upper		2082,2
[Ratio: See subclause (P)]		
Class III Operations		
alified employees on:	1004.44	1852.8
Brushing, padding and/or burnishing		
Crow wheeling		1852,8
Finger scouring.		1852,8
Heel breast cornering		1852,8
Inking, staining, waxing and damping		1852,8
Inserting, slipping and putting away lasts		1852,8
Ploughing (removing the scarf round under edge of sole)	1684,44	1852,8
Rubbing of edges and bottoms	1684,44	1852,8
Spew and/or flash trimming	1684,44	1852,8
Conveyor belt loading	1684,44	1852,8
[Ratio: See subclause (P)]		
(G) SHOE ROOM		
alified employees on:	2200.22	2500 0
Faking		2508.3
Examining		2508,3
Patent repairing	A CONTRACT OF CONTRACTOR	1852,8
Embossing and/or stamping	1684,44	1852,8
Boxing		1852,8
Dressing and/or sizing		1852,8
Dressing by spray-gun		1852,8
Hand polishing and cleaning		1852,8
Ironing	1684,44	1852,8
Labelling	1684,44	1852,8
Lining trimming	1684,44	1852,8
Size stamping on footwear	1684,44	1852,8
Socking	1684,44	1852,8
	1684,44	1852,8
Stamping descriptions and sizes on labels	1.00.1.1.	
Stamping descriptions and sizes on labels Quarter forming by machine		1852,8





		Column A Per week	Column E Per week
		T CT WCCK	I CI WCCI
	(H) MILL-ROOM OPERATIONS		
Jali	fied employees on:		
	Group 2:		
	Calendar operating	1722.58	1894.8
	Batch mass-measuring and assembling of chemicals.		1894,
	Operating extruding machine.		1894.
	Operating an open mixing mill with a width of not less than 1,52m.		1894.
			1894.
	Operating internal mixer.		1894.
	Slabbing sheet rubber to gauge (stretching compound).		
	Operating an open mixing mill with a width of less than 1,52m but not less than 1,01m		1894.
	Warming compound on open mill.		1894,
	Hydraulic press operating		1894,
	Operating splitting machine	1722,58	1894.
	Group 1:		
	Issuing soles and heels	1684,44	1852,
	Press cutting blanks (clicking)	1684,44	1852,
	Attending autoclave		1852.
	Assisting mass-measurer.		1852.
	Mould checking		1852.
	Operating an open mixing mill with a width of less than 1,01m.		1852.
	Masticating, sheeting out, cracking or breaking compound		1852.
	Buffing or scouring machine operations.		1852.
	Feeding rubber into calendar (feeding stretchers).		1852.
			1852.
	Grinding scrap by machine		1852.
	Mould cleaning.		
	Trimming	1684,44	1852,
		1684,44	1852,
	Extruding into trays.		1852,
	Bale cutting		1852,
	Sieving chemicals, buffings and grindings		1852,
	Stencilling or making bales		1852,
	+++ + ++	1684,44	1852,
	Packing soles and heels	1684,44	1852,
	Granulating	1684,44	1852,
	Assisting calendar operator	1684,44	1852,
	Dipping machine operator	1684,44	1852,
- **	(I) HIGH FREQUENCY WELDING		
ali	fied employees on:	1707.00	
	High-frequency welding, embossing pre-cut uppers.		1944,
	High-frequency welding, embossing combined with cutting of uppers (cut welding)		3084,
)	High-frequency welding, embossing of socks and other components	1684,44	1852,
	High-frequency welding, combined with cutting of socks and other components	1010 00	2144.

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	Column A	Column B
	Per week	Per week
(J) FLOW MOULDING		
Qualified employees on:		
i) Flow moulding pre-cut uppers ii) Flow moulding pre-cut socks	. 1767,88	1944,67
		1944,67
iii) Flow moulding where eventual upper is presented in liquid form		1944,67
iv) Colour application to moulds prior to flow moulding		1944,67
(v) Mould making of moulds for flow moulding out of silicone rubber or any other suitable materials	. 1767,88	1944,67
(K) INJECTION MOULDING OR POURING OF ANY <u>MATERIAL USED FOR SOLING AND UNIT CONVERTING</u> Qualified employees on: njection moulding units to lasted uppers or string-lasted uppers or sole units:		
 (a) Where one employee is employed on an injection moulding machine	. 1892,92	2082,21 2082,21 1852,88
 (a) Where one employee is employed on an injection moulding machine	. 1892,92	2082,2
(a) Where one employee is employed on an injection moulding machine	. 1892,92 1684,44	2082,2
(a) Where one employee is employed on an injection moulding machine	. 1892,92 1684,44	2082,2

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	Column A Per week	Column E Per week
	Perweek	Perweek
(M) WOODEN UNIT MANUFACTURING		
ot provided for in any other section in clause 1 of this Annexure:		
acture of covered or uncovered wooden heels (including the processing of laminated layered covers):		
ployees on:		
ne setting to ensure the automatic or semi-automatic operation of any machine contained in		
ection	. 2004,22	2204,
g of blanks prior to laminating in the preparation of layered heel covers	2004.22	2204,0
ing, cementing, positioning and pressing of blanks prior to cutting or guillotining of layered heel		100.00000000000000000000000000000000000
S	1684,44	1852.8
g or quillotining of laminated blanks to produce heel covering material	2004.22	2204.6
g of heel covers to a pattern from layered heel covering material.		2204.6
ross cutting of timber into lengths		1852.8
haping of heels and heel-breasts, using templets and/or jigs and/or guides		1852.8
utting or scouring for pitching of heels, using templets and/or jigs and/or guides	1	1852.8
upping of heels to fit heel seats		1852.8
nting heels and heel covers		1852.8
ng of heel covers to heels and pressing		1852.8
ing of heel covers		1852.8
ece attaching		2082.2
acture of wooden units inclusive and/or exclusive of heels:		
loyees on:		
ing and/or planning of raw timber	1684,44	1852,8
uring, marking and cutting timber into required lengths	1684,44	1852,8
ng top and side elevation for profile cutting of unit	1684,44	1852,8
g and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs		
base	1892,92	2082,2
g or routing of a margin partly or right round a wooden unit to countersink lasting margin	1892,92	2082,2
nting or solutioning and laminating of two or more pieces of wood to increase final substance	1684,44	1852.8
oning and pressing of pre-trimmed or untrimmed soles to wooden units	1892.92	2082.2
oning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such		
do not exceed the substance of the soles	1684,44	1852.8
ing top pieces to heels		2082.2
couring units by automatic machines prior to or after sole attaching.		1852.8
couring units by hand prior to or after sole attaching		2082.2
ing of units using sandpaper and/or wax after varnishing, painting or spraying or between applications	1	
se operations	1684.44	1852.8
ning for quality		2508,3
ring of units	1684.44	1852.8
		1852.8
		1852,8
		1852.8
ring o tamp hing	of units ing , painting, spraying or dipping units	for quality

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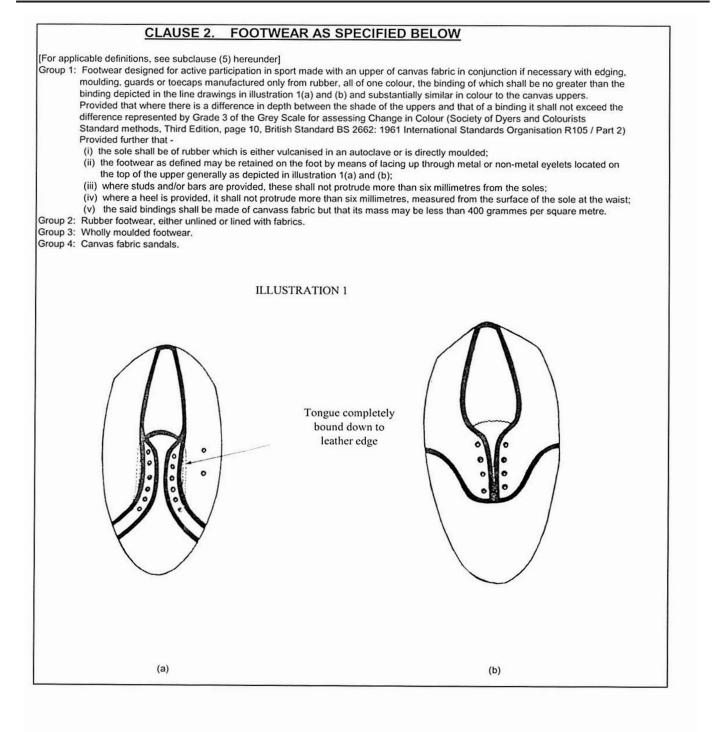
		Column A Per week	Column B Per week
	(N) LEARNERS		
:>			
i)	Learners employed on the operations referred to in Clause 4, according to experience:		
	First six months	1413,82	1555,2
	Second six months	1561,75	1717,9
	Third six months	1717,30	1889,0
	Fourth six months		2030,9
	Fifth six months Thereafter, the prescribed rate	2071,70	2278,87
(ii)	Learners in Class III in the Rough Stuff, Making and Finishing Departments, according to experience:		
	First six months	1001 10	1100.0
	Second six months	1207 44	1189,31
	Thereafter, the prescribed rate.	1207,44	1326,10
(iii)	Learners employed on the operations referred to in subclause (H), according to experience:		
	First six months	1081,19	1189,31
	Second six months	1207.44	1328,18
	Thereafter, the prescribed rate		
(iv)	Other learners, according to experience:		
	First six months	1081,19	1189,31
	Second six months	1207,44	1328,18
	Third six months Fourth six months	1339,54	1473,49
	Thereafter, the prescribed rate.	1487,20	1635,92
Provi	ded that -		
(i)	A learner who, during the currency of this Agreement, is engaged at a higher rate than that prescribed for one of his experience, shall be paid increments as though he has been, by experience, entitled to be paid at		
	the rate on which he is engaged;		
ii)	learners in the Closing Department or Shoe Room shall -		
	(aa) after the second six months of experience become entitled to a wage of R1684,44 per week if		
	employed on operations for which this rate is prescribed;		
	(ab) after the third six months of experience become entitled to a wage of R1779,38 per week if		
	employed on operations for which these rates are prescribed; (ac) after the fourth six months of experience being entitled to a wage of R1961,91 per week or		
	R2074,29 if employed on operations for which these rates are prescribed.		
iii)	learners in the Clicking Department shall, on size stamping and/or planing and/or applying acme backing,		
	after the second six months of experience, become entitled to a wage of R1684,44.		
	Recruitment of any learner for an operation in Class I or Class II shall be by promotion from the class next		
	below at a wage of not less than that which the employee was receiving on the date of promotion: Provided that if no employee is available or if an available employee is unfit for promotion, an employee may		
	be introduced from another class of operations or a new learner may be engaged for the operation		
	concerned.		

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	Column A Per week	Column B Per week
(O) GENERAL WORKERS		
General Workers	1684,44	1852,88
(P) RATIOS		
Taken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one learner employed to three or part of three qualified employees "Part of three" means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.		
Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios		
<u>(Q) MILK</u>		
All employees in the mill room and on press cutting operations shall be supplied with half a litre of milk per day.		

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		Column A Per week	Column B Per week
	(1) WAGES		
	A. LACE-UP RUBBER BOOTS		
Qualifi	fied employees on:		
i)	Marking and/or cutting of textile fabrics		2749.5
ii)	Cutting of rubber uppers		2144.1
iii)	Cutting of fabric impregnated with rubber		2144.1
iv)	Closing Departments:		
	(a) Upper closing		1957.3
	(b) Lining closing		1957.3
	(c) Eyeletting		1957.3
	(d) Buffing tongues		1852,8
	(e) Inserting tongues		1852.8
	(f) Securing tongues		1852.8
	(g) Table-hands		1852,8
V)	All sole cutting operations, whether by hand or press	2391.66	2630,8
vi)	All other press cutting operations (bottom stock only)		1852.8
vii)	Hand-lasting (means the pulling over of the prepared upper over the last and securing it to		
	the insole)	1892,92	2082.2
viii)	Insole attaching		1852.8
ix)	Placing material around the last		1852.8
x)	Sole attaching		1852.8
xi)	Atteriding an autoclave		1852.8
xii)	Solutioning by hand		1852,8
xiii)	Solutioning by machine		1852,8
xiv)	(a) Moulding of soles, heels and/or sole and heel units		1852.8
	(b) Moulding of boots other than in an autoclave		1852,8
xv)	Hobnailing		2082.2
xvi)	Sole roughing		1852,8
xvii)	Upper roughing		1852.8
xviii)	Edge trimming	1684.44	1852.8
xix)	Spew and/or flash trimming on moulded boots		1852,8
xx)	Inserting laces		1852.8
xxi)	Slipping and sorting lasts		1852.8
xxii)	Trimming linings		1852.8
xxiii)	Rolling uppers		1852.8
xxiv)	Cutting and/or inserting stays		1852.8
xx	Dressing		1852.8
(XVI)	Cleaning		1852.8
cxvii)	Stamping sizes on linings		1852.8
oxviii)			1852.8
(xxx)	Pairing		1852.8
xxxi)	Attaching throughts or insole covers		1852.8
xxxii)	Operations not specified in (i) to (xxx) above.		1852,8
	General workers.	1684.44	1852,8

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Group 2: 1664.44 1 Marking and/or cutting yumboots (from rubber and/or canvas impregnated with rubber)			Column A Per week	Column E Per week
(i) Upper cutting Department: Group 1: 2499.56 Aarking and/or cutting (from canvas of fabric)		B. OTHER FOOTWEAR IN THIS SECTION		
Group 1: Group 2: Group 2: Group 2: Group 2: Group 2: Group 3: Size marking and/or cutting gumboots (from rubber and/or carvas impregnated with rubber)	Qualifie	d employees on:		
Marking and/or cutting (from canvas or fabric)				
Group 2: 1664.44 1 Marking and/or cutting gumboots (from rubber and/or canvas impregnated with rubber). 1664.44 1 Size marking. 1664.44 1 Size marking. 1664.44 1 Size marking. 1664.44 1 Size marking. 1664.44 1 Size stamping on linings. 1664.44 1 Tread timming. 1664.44 1 All other closing room operations, including eyeletting, perforating and skiving. 1779.38 1 Timing on nubber by press or by hand. 2391.66 2 2 Sociuting from rubber by press or by hand. 2391.66 2 2 Sociuting from rubber by press or by hand. 2391.66 2 1 Sociuting form rubber by press or by hand. 2391.66 2 1 Sociuting for extruding blanks for the moulding of soles and/or heels. 1664.44 1 Sociuting form rubber by press or by hand. 1664.44 1 Vi) Making Department: 1664.44 1 Sociuting thanks for the moulding of soles and/or heels. 1664.44 1 Vi/ Carsing Soles to upness.				
Assisting clicker	Marking	and/or cutting (from canvas or fabric)	2499,56	2749,5
Marking and/or cutting gumbots (from rubber and/or canvas impregnated with rubber)				
Gum boots. 1684,44 1 Size marking. 1684,44 1 Iii) Closing Department: 1684,44 1 Group 3: 1684,44 1 Attaching stays. 1684,44 1 Lisze stamping on linings. 1684,44 1 Tread timming. 1684,44 1 Mit other closing room operations, including eyeletting, perforating and skiving. 1775,38 1 Iii) Bottom stock Department: 2391,66 2 Group 5: 2391,66 2 3 Outing or extruding blanks for the moulding of soles and/or heels. 1684,44 1 Norup 6: 1684,44 1 1 Size stamping insole. 1684,44 1 Norup 6: 1684,44 1 1 Size stamping insole. 1684,44 1 1 Nather press cutting operations. 1684,44 1 1 Size stamping insole. 1684,44 1 1 Size stamping insole. 1684,44 1 1 Size stamping insole. 1684,44 1 1 Size s	Assistin	g clicker	1684,44	1852,8
Size marking	Marking	ano/or cutting gumboots (from rubber and/or canvas impregnated with rubber)	1684,44	1852,8
(ii) Closing Department: Group 3: 1684,44 Attaching stays. 1684,44 Size stamping on linings. 1684,44 It other closing room operations, including eyeletting, perforating and skiving. 1684,44 It other closing room operations, including eyeletting, perforating and skiving. 1779,38 Iii) Bottom stock Department: 2391,66 Group 4: 2391,66 2 Cutting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 Group 5: 1684,44 1 Store starting operations. 1684,44 1 Storup 7: 1684,44 1 Storup 6: 1684,44 1 Viv) Making Department: 1684,44 1 Storup 7: 1684,44 1 1684,44 1 Valcanising soles to uppers. 1684,44 1 1684,44 1 Storutoring by hand or machine. 1684,44 1 1 1 Storutoring by hand or machine. 1684,44 1 1 1 1 1 1 1 1 1 1 1 </td <td>Sum bo</td> <td>0015</td> <td>1684,44</td> <td>1852,8</td>	Sum bo	0015	1684,44	1852,8
Group 3: 1684.44 1 Matching stays. 1684.44 1 Size stamping on linings. 1684.44 1 Tread trimming. 1684.44 1 Mi other closing room operations, including eyeletting, perforating and skiving. 1779.38 1 (iii) Bottom stock Department: 779.38 1 (iiii) Bottom stock Department: 2391.66 2 Group 5: 1684.44 1 1 (iv) Making Department: 1684.44 1 Group 6: 1684.44 1 1 (iv) Making Department: 1684.44 1 Group 7: 1684.44 1 1 1684.44 1 Vulcansing soles to uppers. 1684.44 1 1 1684.44 1 Vulcansing soles to uppers. 1684.44 1 1 1684.44 1 Vulcansing soles to uppers. 1684.44 1 1 1684.44 1 Vulcansing soles to canvas uppers. 1684.44 1 1 1684.44 1 Solutioning by hand or machine. 1	size ma	irking	1684,44	1852,8
Attaching stays. 1684,44 1 Size stamping on linings. 1684,44 1 Iread trimming. 1684,44 1 All other closing room operations, including eyeletting, perforating and skiving. 1779,38 1 Iii) Bottom stock Department: 779,38 1 Group 4: Sole cutting from rubber by press or by hand. 2391,66 2 Sole cutting press rubing operations. 1684,44 1 1 Group 5: 1684,44 1 1 1 Juting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 1 Group 5: 1684,44 1 1 1 1 Juting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 1 Group 5: 1684,44 1 1 1 1 Juting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 1 Jutaching insole 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Size stamping on linings				
Tread trimming. 1684.44 1 All other closing room operations, including eyeletting, perforating and skiving. 1779.38 1 (iii) Bottom stock Department: 1779.38 1 Group 4: 2391.66 2 Sole cutting from rubber by press or by hand. 2391.66 2 Group 5: 1684.44 1 All other press cutting operations. 1684.44 1 Group 6: 1684.44 1 All other press cutting operations. 1684.44 1 (iv) Making Department: 1684.44 1 Group 7: 1684.44 1 1684.44 1 Valcanising soles to uppers. 1684.44 1 1684.44 1 Solutioning by hand or machine. 1684.44 1 1684.44 1 Solutioning by hand or machine. 1684.44 1 1684.44 1 Solutioning by hand or machine. 1684.44 1 1684.44 1 Solutioning by hand or machine. 1684.44 1 1684.44 1 Solutioning by hand or machine. 1684.44 1 1684.44 <td>Attachi</td> <td>ig stays</td> <td>1684,44</td> <td>1852,8</td>	Attachi	ig stays	1684,44	1852,8
All other closing room operations, including eyeletting, perforating and skiving. 1779,38 1 (iii) Bottom stock Department: 2391,66 2 Group 4: 2391,66 2 Group 5: 1664,44 1 Utting or extruding blanks for the moulding of soles and/or heels. 1664,44 1 Scie cutting operations. 1664,44 1 All other press cutting operations. 1684,44 1 (iv) Making Department: 1684,44 1 Group 7: 1684,44 1 1684,44 1 Junchasing soles to filler. 1684,44 1 1684,44 1 Solutioning by hand or machine. 1684,44 1 1684,44 1 Joitect moulding of soles to canvas uppers. 1684,44 1 1684,44 1 Direct moulding of soles to canvas uppers or string-lasted uppers or of sole units: 1767,88 1 1 a) Where one employee is employed on an injection moulding machine, each shall be paid. 1892,92 2 2 2 2 2 2 2 2 2 2 2 2 2 2 <td>size sta</td> <td>imping on linings</td> <td>1684,44</td> <td>1852,8</td>	size sta	imping on linings	1684,44	1852,8
(iii) Bottom stock Department: 2391,66 2 Group 5: 2391,66 2 Cutting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 All other press cutting operations. 1684,44 1 (iv) Making Department: 1684,44 1 Stroup 6: 1684,44 1 (iv) Making Department: 1684,44 1 Stress southing on sole filler. 1684,44 1 Stress southing by hand. 1684,44 1 Vulcansing soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Noter one employee is employed on an injection moulding machine. 1892,92 2 (b) Where nore employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (v) Group 8: 1 1892,92 2 1 (read t	imming	1684,44	1852,8
Group 4: 2391,66 2 Sole cutting from rubber by press or by hand. 2391,66 2 Group 5: 1684,44 1 Cutting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 All other press cutting operations. 1684,44 1 (iv) Making Department: 1684,44 1 (jv) Goldse to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Other one employee is employed on an injection moulding machine. 1892,92 2 (j) Where none employee is employed on an injection moulding machine, each shall be paid. 1892,92 2 (j) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (j) Where more than two employees are employed on an injec	All othe	r closing room operations, including eyeletting, perforating and skiving	1779,38	1957,3
Sole cutting from rubber by press or by hand. 2391,66 2 Group 5: 1684,44 1 Qutting or extruding blanks for the moulding of soles and/or heels. 1684,44 1 All other press cutting operations. 1684,44 1 (iv) Making Department: 1684,44 1 Group 7: 1684,44 1 Applying insole filler. 1684,44 1 Isize stamping insole. 1684,44 1 Hand-lasting, rubber sole attaching by hand. 1684,44 1 Vulcanising soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Assembling. 1684,44 1 Vulcanising soles to canvas uppers. 1684,44 1 Direct moulding of units to lasted uppers or string-lasted uppers or of sole units: 1 182,92 2 Where nore employee is employed on an injection moulding machine, each shall be paid. 1892,92 2 2 C) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 C) Where more than two employees are employed on an injection moulding machine, each shall				
Group 5: 1684,44 1 Group 6: 1684,44 1 Show 5: 1684,44 1 Iv) Making Department: 1684,44 1 Group 7: 1684,44 1 Applying insole filler. 1684,44 1 Size stamping insole. 1684,44 1 Valcansing soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Notection moulding of soles to canvas uppers. 1684,44 1 Nicet moulding of soles to canvas uppers. 1684,44 1 Nicet moulding of soles to canvas uppers. 1684,44 1 Nicet moulding of soles to canvas uppers. 1684,44 1 Nicet moulding of soles to canvas uppers or string-lasted uppers or of sole units: 1 1 a) Where one employee is are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c)				
Cutting or extruding blanks for the moulding of soles and/or heels. 1684.44 1 Group 6: 1684.44 1 All other press cutting operations. 1684.44 1 iv) Making Department: 1684.44 1 Sroup 7: Applying insole filler. 1684.44 1 bize stamping insole 1684.44 1 fand-lasting, rubber sole attaching by hand. 1684.44 1 /ulcanising soles to uppers. 1684.44 1 Solutioning by hand or machine. 1684.44 1 Auditioning of soles to canvas uppers. 1684.44 1 Othere one employee is employed on an injection moulding machine. 1892.92 2 b) Where one employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where	Sole cu	ting from rubber by press or by hand	2391,66	2630,8
Group 6: 1684,44 1 All other press cutting operations				1050
All other press cutting operations 1684,44 1 iv) Making Department: 1684,44 1 Group 7: 1684,44 1 1684,44 1 tand-lasting, rubber sole attaching by hand 1684,44 1 1684,44 1 tand-lasting, rubber sole attaching by hand 1684,44 1 1684,44 1 Solutioning by hand or machine 1684,44 1 1 1684,44 1 Solutioning by hand or machine 1684,44 1 1 1 1684,44 1 Solutioning of units to lasted uppers or string-lasted uppers or of sole units: 1			1684,44	1852,8
iv) Making Department: 1684,44 Group 7: 1684,44 hand-lasting, rubber sole attaching by hand. 1684,44 fand-lasting, rubber sole attaching by hand. 1684,44 Julcanising soles to uppers. 1684,44 Solutioning by hand or machine. 1684,44 Solutioning of volts to lasted uppers or string-lasted uppers or of sole units: 1684,44 Direct moulding of units to lasted uppers or string-lasted uppers or of sole units: 1882,92 a) Where one employee is employed on an injection moulding machine. 1892,92 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 c) Where more than two employees are employed on an injection moulding machine. 1892,92 c) Where more than two employees are employed on an injection moulding machine. 1892,92 c) Where more than two employees are employeed on an injection moulding machine. 1892,92 c) Where more than two employees are employees are employ			1684,44	1852,8
Group 7: 1684,44 1 Applying insole filler. 1684,44 1 Size stamping insole. 1684,44 1 Hand-lasting, rubber sole attaching by hand. 1684,44 1 Vulcanising soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Assembling. 1684,44 1 Direct moulding of soles to canvas uppers. 1684,44 1 njection moulding of soles to canvas uppers or string-lasted uppers or of sole units: 1767.88 1 a) Where one employees are employed on an injection moulding machine. 1892.92 2 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892.92 2 c) Where more than two employees are employed on an injection moulding machine. 1949.20 2 asting operations on a Kamborian machine. 1949.20 2 2 combined pulling over and forepart lasting. 2718.84 2 2 v) Group 8: 1 1 1				
Applying insole filler				
Size stamping insole			1684 44	1852,8
Hand-lasting, rubber sole attaching by hand. 1684,44 1 /ulcanising soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Assembling. 1684,44 1 Direct moulding of soles to canvas uppers. 1684,44 1 njection moulding of units to lasted uppers or string-lasted uppers or of sole units: 1 1767,88 1 a) Where one employee is employed on an injection moulding machine, each shall be paid. 1892,92 2 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine. 1684,44 1 .asting seats or sides by machine. 1268,48 2 2 combined pulling over and forepart lasting. 2718,54 2 vi) Group 9: 1684,44 11 vittaching loxing insole. 1684,44	ize sta	mping insole	1684 44	1852,8
Vulcanising soles to uppers. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Solutioning by hand or machine. 1684,44 1 Direct moulding of soles to canvas uppers. 1684,44 1 njection moulding of units to lasted uppers or string-lasted uppers or of sole units: 1767,88 1 a) Where one employee is employed on an injection moulding machine. 1892,92 2 b) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 string-lasting. 1767,88 1 1949,20 2 casting operations on a Kamborian machine. 1949,20 2 1684,48 2 combined pulling over and forepart lasting. 2718,54 2 1 1 v) Group 8: 1 1 1 1 1 dobnailing by hand or machine. 1892,92 2 1 1 1 1 1 1 1 1 1 1 1 1 1	land-la	sting, rubber sole attaching by hand	1684 44	1852,8
Solutioning by hand or machine. 1684,44 1 Assembling. 1684,44 1 Direct moulding of soles to canvas uppers. 1767,88 1 njection moulding of units to lasted uppers or string-lasted uppers or of sole units: 1892,92 2 (a) Where one employee is employed on an injection moulding machine. 1892,92 2 (b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 asting operations on a Kamborian machine. 1767,88 1 1949,20 2 asting operations on a Kamborian machine. 2718,54 2 2 1892,92 2 (c) Group 8: 1000000000000000000000000000000000000	ulcani	sing soles to uppers	1684 44	1852.8
Assembling. 1684,44 1 Direct moulding of soles to canvas uppers. 1767,88 1 njection moulding of units to lasted uppers or string-lasted uppers or of sole units: 1892,92 2 a) Where one employee is employed on an injection moulding machine. 1892,92 2 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 casting operations on a Kamborian machine. 1949,20 2 2 aasting seats or sides by machine. 2168,48 2 Combined pulling over and forepart lasting. 2168,48 2 v) Group 8: 1 1 dobnailing by hand or machine. 1892,92 2 vi) Group 9: 1 1 vii Group 9: 1 1 Attaching ling to upper. 1684,44 11 Attaching lining to upper. 1684,44 11	olution	ing by hand or machine	1684 44	1852.8
Direct moulding of soles to canvas uppers. 1767,88 1 njection moulding of units to lasted uppers or string-lasted uppers or of sole units: 1892,92 2 (a) Where one employee is employed on an injection moulding machine. 1892,92 2 (b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 (c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 asting seats or sides by machine. 2 2 1684,44 2 Combined pulling over and forepart lasting. 1892,92 2 1	ssemt	ling	1684 44	1852.8
njection moulding of units to lasted uppers or string-lasted uppers or of sole units: a) Where one employee is employed on an injection moulding machine. 1892,92 2 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 2 String-lasting. 1767,88 1 asting operations on a Kamborian machine. 1949,20 2 asting seats or sides by machine. 2168,48 2 Combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1892,92 2 rdobnailing by hand or machine. 1892,92 2 vi) Group 9: 1684,44 11 Attaching loack strip. 1684,44 11 Attaching insole. 1684,44 11 Attaching lining to upper. 1684,44 11	irect n	oulding of soles to canvas uppers	1767.88	1944.6
a) Where one employee is employed on an injection moulding machine. 1892,92 2 b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 asting operations on a Kamborian machine. 1949,20 2 2 asting seats or sides by machine. 2168,48 2 Combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1892,92 2 vi) Group 9: 1684,44 11 vittaching foxing. 1684,44 11 Mitaching insole. 1684,44 11	njection	n moulding of units to lasted uppers or string-lasted uppers or of sole units:		1944,0
b) Where two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 c) Where more than two employees are employed on an injection moulding machine, each shall be paid. 1892,92 2 String-lasting. 1767.88 1 .asting operations on a Kamborian machine. 1949,20 2 .asting seats or sides by machine. 2168,48 2 .combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1 1892,92 2 vi) Group 9: 1892,92 2 vi) Group 9: 1 1684,44 11 Attaching foxing. 1684,44 11 1684,44 11 Attaching lining to upper. 1684,44 11 1684,44 11	a) '	Where one employee is employed on an injection moulding machine	1892,92	2082,2
c) Where more than two employees are employed on an injection moulding machine, each shall be paid) '	Where two employees are employed on an injection moulding machine, each shall be paid	1892.92	2082,2
String-lasting. 1767,88 1 .asting operations on a Kamborian machine. 1949,20 2 .asting seats or sides by machine. 2168,48 2 .combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1 1892,92 2 vi) Group 9: 1 1684,44 11 Attaching foxing. 1684,44 11 1684,44 11 Attaching lining to upper. 1684,44 11	c) '	Where more than two employees are employed on an injection moulding machine, each shall be paid	1892.92	2082.2
asting seats or sides by machine. 2168,48 2 Combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1892,92 2 vi) Group 9: 1684,44 11 Attaching back strip. 1684,44 11 Attaching insole. 1684,44 11 Attaching lining to upper. 1684,44 11	tring-la	isting	1767.88	1944,6
asting seats or sides by machine. 2168,48 2 Combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1892,92 2 tobnailing by hand or machine. 1892,92 2 vi) Group 9: 1684,44 11 Attaching back strip. 1684,44 11 Attaching insole. 1684,44 11 Attaching lining to upper. 1684,44 11	asting	operations on a Kamborian machine	1949.20	2144.1
Combined pulling over and forepart lasting. 2718,54 2 v) Group 8: 1892,92 24 robnailing by hand or machine. 1892,92 24 vi) Group 9: 1684,44 14 Attaching foxing. 1684,44 14 Attaching insole. 1684,44 14 Attaching lining to upper. 1684,44 14	asting	seats or sides by machine	2168,48	2385.3
tobnailing by hand or machine	ombin	ed pulling over and forepart lasting		2990,3
Hobnailing by hand or machine 1892,92 24 vi) Group 9: 1684,44 11 Attaching back strip. 1684,44 11 Attaching insole. 1684,44 11 Attaching lining to upper. 1684,44 11				
vi) Group 9: Attaching back strip				
Attaching back strip	obnail	ng by hand or machine	1892,92	2082,2
Attaching foxing				
1684,44 10 Attaching insole	ttachin	g back strip	1684,44	1852,8
Attaching insole	ttachin	g foxing	1684.44	1852.8
Attaching lining to upper	ttachin	g insole	1684.44	1852,8
Cementing	ttachin	g lining to upper	1684.44	1852,8
	ement	ng	1684,44	1852,8
	leaning	g soles	1684,44	1852,8

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	Column A Per week	Column I Per week
Cutting foxing	1684,44	1852,8
	1684.44	1852,8
Granulating		1852.8
nserting the puffs	1684.44	1852.8
Rolling uppers	1684.44	1852,8
Slipping lasts	1684.44	1852,8
Sole rolling	1684.44	1852,8
Supplying lasts	1684.44	1852.8
rimming uppers	1684.44	1852,8
Aass-measuring pellets for direct moulding	1684.44	1852,8
Vheeling	1684.44	1852,
Checking and repairing	1684 44	1852.8
Edge scouring	1684.44	1852.8
Silk screen printing	1684,44	1852,8
vii) Any operations not specified in (i) to (vi) above	1684,44	1852,8
viii) General Workers		1852.8
According to experience: First six months	1080,76 1207,44	1188,8 1328,1
(3) RATIOS		
aken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been mployees have been divided by three.		
earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been		
earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been imployees have been divided by three. Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account		
earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been imployees have been divided by three. Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios		
Part of three or part of three qualified employees Part of three means a remainder of not less than two less after the number of qualified employees have been imployees have been divided by three. Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios (4) DIFFERENTIAL WORKING A qualified employee who is employed in any one week on two or more operations specified in this section of this innexure shall be paid the wages which he would earn if employed for the whole time worked during that week		
earner employed to three or part of three qualified employees Part of three means a remainder of not less than two less after the number of qualified employees have been imployees have been divided by three. Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios (4) DIFFERENTIAL WORKING A qualified employee who is employed in any one week on two or more operations specified in this section of this innexure shall be paid the wages which he would earn if employed for the whole time worked during that week olely on the higher or highest rated of those operations.		

At Willing

		Column A Per week	Column I Per week
	CLAUSE 3 : SLIPPERS, THE UPPERS OF WHICH		
	ARE MADE OF MATERIALS OTHER THAN LEATHER		
	(1) WAGES		
Qualif	ied employees on:		
A.	Upper Cutting Department:		
	43 LL	2498,67	2748.
	(ii) Stock cutting and/or lining cutting		2144.
	(iii) Upper assembling	1949.20	2144.
	(iv) Marking and/or stamping	1684,44	1852,
В.	Machining Department:		
	(i) Machining toe caps, collars, seams, binding, tongues, socks and pads, buttonholing, buttoning	1694,76	1864,2
	(ii) Machining of uppers, socks, pads and soft soles together	1779.38	1957.3
	(iii) Machining elastic bound edges of uppers to soft soles	1779,38	1957,3
C.	Rough Stuff Department:		
	(i) Sole cutting from leather	2718,54	2990,3
	(ii) Sole cutting from other than leather	2391.66	2630.
	(iii) Insole cutting and lift and top-piece cutting	2391,66	2630,8
	(iv) Stamping	1684,44	1852,8
	(v) Heel covering	1684,44	1852,8
D.	Making Department:		
	(i) Slipper turn sewing	2065,16	2271,6
	(ii) Steaming and blocking into shape:		
	(a) Felt work	1892,92	2082,2
	(b) Leather work, fabric Cubans	1892,92	2082,2
	(iii) Stuck-on process:		
	(a) Hand-lasting	1892,92	2082,2
	Sole roughening	1892,92	2082,2
	Sole positioning on upper and press operating in one operation	1892,92	2082,2
	Sole positioning on upper and forepart seat before pressing	1892,92	2082,2
	Press operating with sole previously positioned		2082,2
	(b) Solutioning operation	1684,44	1852,8
	(c) Sole and insole tacking	1684,44	1852,8
v)	Vulcanising soles to lasted uppers	1892,92	2082,2
1)	Slugging	1684,44	1852,8
/i)	Channelling	1684,44	1852,8
	Hand-levelling	1684,44	1852.8
	Heel attaching	1684,44	1852,8
	Tacking backs	1684.44	1852,8
rii)	Slipper turning	1684,44	1852,8
(iii)	Fetching and putting away lasts	1684.44	1852,8
<)	Inserting heel pads	1684,44	1852,8
()	Conveyor operating	1684,44	1852,8
a)	Direct injection moulding or pouring of any materials used for soiling and unit converting: Direct injection moulding of units to lasted uppers or string-lasted uppers or uppers with stitched-in socks:		
	(a) Where one employee is employed on an injection moulding machine	1892,92	2082.2
	(b) Where two employees are employed on an injection moulding machine each shall be paid	1892 92	2082,2

& AS Willing

		Column A Per week	
		P CI WCCK	Felweek
E.	Finishing Department		
		2391,66	2620.9
	Edge setting		2630,8
	Heel trimming	1951,39	2146,5
	Scouring operations	1684,44	1852,8
	Inking, staining and brushing	1684,44	1852,8
	Sinoing upper	1684,44	1852,8
	Slipping uppers	1684,44	1852,8
F.	Shoe Room Department		
	Examining		
	All other Shoe Room operations	1684,44	1852,8
	(2) LEARNERS		
Accor	rding to experience:		
		1080,76	1188,8
	Second six months	1207,29	1328,0
	Third six months	1339,54	1473,4
	Fourth six months	1487,22	1635,9
Provid	ded further that learners on operations for which a wage rate of R1684,44 prescribed shall, after the second six months of experience, become entitled to this wage rate;		
Gener	(3) GENERAL WORKERS		1050.00
Gener	ral workers	1684,44	1852,88
	<u>(4) RATIO</u>		
Taken	collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one		
earne Part c			
earne Part d livideo Provid	a collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one or employed to three or part of three qualified employees of three" means a remainder of not less than two after the number of qualified employees has been		
earne Part d livideo Provid	a collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one er employed to three or part of three qualified employees of three" means a remainder of not less than two after the number of qualified employees has been d by three. Hed that: Employees employed in section "WAGES: GENERAL" of this annexure shall also be taken into		

AF Willing

GOVERNMENT GAZETTE, 18 MARCH 2021

		Column A Per week	Column B Per week
	CLAUSE 4: "PLATNATE" AND "DOPPERS"		
Note:	"Platnate" and "doppers" mean footwear wholly or mainly stitched by hand with riempies or pitch thread.		
Qualif	fied employees on:		
(i)	Clicking	1890.02	2079,0
(ii)	Machining by power	1694 76	1864.2
. ,	Machining other than by power	1694,76	1864.2
	Other Closing Department operations	1694,76	1864.2
(iii)	Sole cutting by power	2236 20	2459.9
()	Sole cutting other than by power	1684 44	1852,88
(iv)	Pulling over by hand and/or hand-lasting.	1694,44	1852,8
()	Stitching by hand	1684,44	1852,88
(11)	Edge trimming hu neuros		
(v)	Edge trimming by power	1907,48	2098,23
(vi)	Edge trimming other than by power	1684,44	1852,88
	Pairing and/or size marking	1684,44	1852,88
(vii)	Any operation other than those specified in (i) to (vi) hereof	1684,44	1852,88
	(2) LEARNERS		
Accor	ding to experience:		
	First six months	1080,76	1188,84
	Second six months	1207,29	1328,02
Provid	ted that a learner shall not be entitled to a wage higher than that prescribed		
	and a second of a mage higher than that prescribed		
for a q	qualified employee on the operation on which such learner is engaged;		
for a q	ualified employee on the operation on which such learner is engaged;		
for a q			
for a q	(3) GENERAL WORKERS		
for a q	(3) GENERAL WORKERS	1852,88	2038,17
for a q	(3) GENERAL WORKERS	1852,88	2038.17
for a q	(3) GENERAL WORKERS	1852,88	2038,17
for a q	(3) GENERAL WORKERS ral workers	1852,88	2038.17
for a q Gener Taken	(3) GENERAL WORKERS ral workers	1852,88	2038.17
for a q Gener Taken learne	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a o Gener Taken learne "Part o	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a o Gener Taken learne "Part o	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo Provid	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo Provid	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo Provid	(3) GENERAL WORKERS ral workers	1852,88	2038,17
for a c Gener Taken learne "Part c emplo When	(3) GENERAL WORKERS al workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo Provid when A qual	(3) GENERAL WORKERS al workers	1852,88	2038,17
for a q Gener Taken learne "Part c emplo Provid when A qual section	(3) GENERAL WORKERS al workers	1852,88	2038,17

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SIGNED AT DURBAN ON THIS 09th DAY	OF NOVEMBER 2020.
J J V VYMETAL, Member of the Council	J.V.X
A O BENJAMIN, Member of the Council	to 1
V MEMBINKOSI, Member of the Council	Wilma
	- Angelta
S NAIDOO, General Secretary of	
the Council	